



# Expansion Bellows

80-Mont

Installation Instructions



### To check before fitting:

- 1) Make sure the expansion bellows are suitable for the application (size, pressure group and rubber type).
- 2) Make sure the work pressure of the bellows corresponds with the pressure in the system (Cold test at 20°C, pressure must not exceed 1.5 times working pressure).
- 3) Are anchors adequate for the thrust generated by the expansion bellows?
- 4) Make sure sufficient pipe guides are applied in the system to stabilize.

### Fitting instructions:

- 1) The expansion bellows must be installed without torsion.
- 2) Make sure the bellows are fitted on the correct length.
- 3) The fixing bolts should never be over tensioned.
- 4) The bellows should be protected against mechanical damage, weld-splatters etc.
- 5) When a inner sleeve is mounted, ensure that the expansion bellow is installed in the correct direction (see flow indicator on the bellow).
- 6) If you have any questions please contact us +31-(0)346-286333

